

DAVID L. ELLIS COMPANY, INC.


310 Old High Street, P.O. Box 592, Acton, MA 01720

Fax: 978-897-0844 Voice: 978-897-1795 E-mail: dlellisco@aol.com www.hardness-testblocks.com

Certificate of Calibration and Conformance for Rockwell Test Block

FOR: THE L.S. STARRETT COMPANY
121 CRESCENT STREET, ATHOL, MA USA 01331

25.49	HRC				
Serial Number	3641689	Force KGF	150	Block Certificate No.	
Date Cal	08/23/12	Force N	1471.05		3641689
		Indenter type-	Diamond		
Temp Deg C	21	Method	ASTM E18-11	Operator	LKM
HUMID %	42	Unc tester (1)			0.37 HRC
Note 1- Uncertainty of secondary standardizing machine that calibrated this testblock.		Unc Block (2)			0.38 HRC
Note 2- Uncertainty of this calibrated secondary testblock. Use this value for On-Site Unc. during indirect verification.		Reading 1			25.33 HRC
K=2		Reading 2			25.55 HRC
NIST Test Speed		Reading 3			25.47 HRC
Dwell Minor Load / 3 sec		Reading 4			25.56 HRC
Dwell Major Load / 5 sec		Reading 5			25.57 HRC
Dwell Recovery / 4 sec		Reading 6			25.45 HRC
		Average			25.49
		Std. Dev.			0.09
		Min			25.33
		Max			25.57
		Repeatability			0.24
		Tolerance. +/-			1.0 HRC

Análise crítica:	Data: 29/10/12
(x) Aprovado	
() Aprovado condicional	
() Reprovado	
	Responsável

The above calibration was verified with the following equipment, which is traceable to NIST,PTB,IMGC or NPL

United Tru-Blue II Standardizing Machines
Serial Number: 281620, 211220

Star Industrial Tools UKAS
Star #ST11864

The standardized test blocks are calibrated in accordance with ASTM E18 Annex A4 using NIST Rockwell standard reference materials (SRM) 2810, 2811 and 2812. All other Rockwell scales are traceable to Ellis hardness levels through laboratory standardizing machines. The standardizing machines are directly verified according to ASTM E18 using devices that are traceable to NIST either directly or through an A2LA or NVLAP approved laboratory.

Expanded uncertainty uses coverage factor K=2, providing a confidence level of approximately 95%

This test report is not to be used to claim product endorsement by the David L. Ellis Company Inc., A2LA, NVLAP or any government agency.

This block is calibrated according to A.S.T.M. E-18 standards, ANSI (NCSL) Z540-1, (ISO) 10012, ISO/IEC Guide 17025 and MIL-STD 45662A by David L Ellis Co., Inc. A2LA certificate number 1310.01 Calibration and NVLAP Lab Code: 200127-0 CALIBRATION LABORATORIES

Linda Mansfield

Representative

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1310.01
Calibration



Lab Code:200127-0
Calibration Laboratories